



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-18-6
Job Sheet 170930



Part No: C45-18-6

Job Qty: 1 ea

Part Name: Bumper Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-18-6 rev.4 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/18	0.00	0.00	Start Up Waterjet		ac 18/02/08
110	Waterjet	1 pcs		1/26/18	0.00	0.10	Waterjet 2 OMAX		ac 18/02/08
120	QC	1 pcs		1/26/18	0.00	0.00	QC2 Waterjet-1		ac 18/02/08
170	QC	1 pcs		1/26/18	0.00	0.00	QC8-1		38
220	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3		2
230	QC21-SA	1 Ea		1/26/18	0.00	0.00	QC21		21

Part Op Descriptions: 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.0730 sf (.073 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.250	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/24/18 10:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ De _____	DISPOSITION Bumper Bracket  S040681 DART AEROSPACE Part NO: C45-18-6 Original Serial #: S040681 Revision: Operation: Change No: Start up Operation 02/08/18 Job No: 170930	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 15%;">1-tube</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">Water Jet</td> <td style="width: 15%;">Engineering</td> </tr> <tr> <td>Finishing</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Forming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> <tr> <td colspan="3">Effective :</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="text-align: center;">Disposition</td> <td>Completed By</td> </tr> <tr> <td colspan="3" rowspan="2"></td> <td>Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td>QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				1-tube	Cross tube	Water Jet	Engineering	Finishing	Small Fab	Prod. Eng. Coord.	Quality	Forming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier		Effective :			MRB (QSI042) Approval	Disposition			Completed By				Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval
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 Email: sales@dartaero.com
 www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

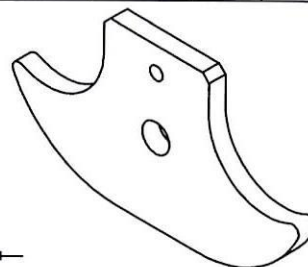
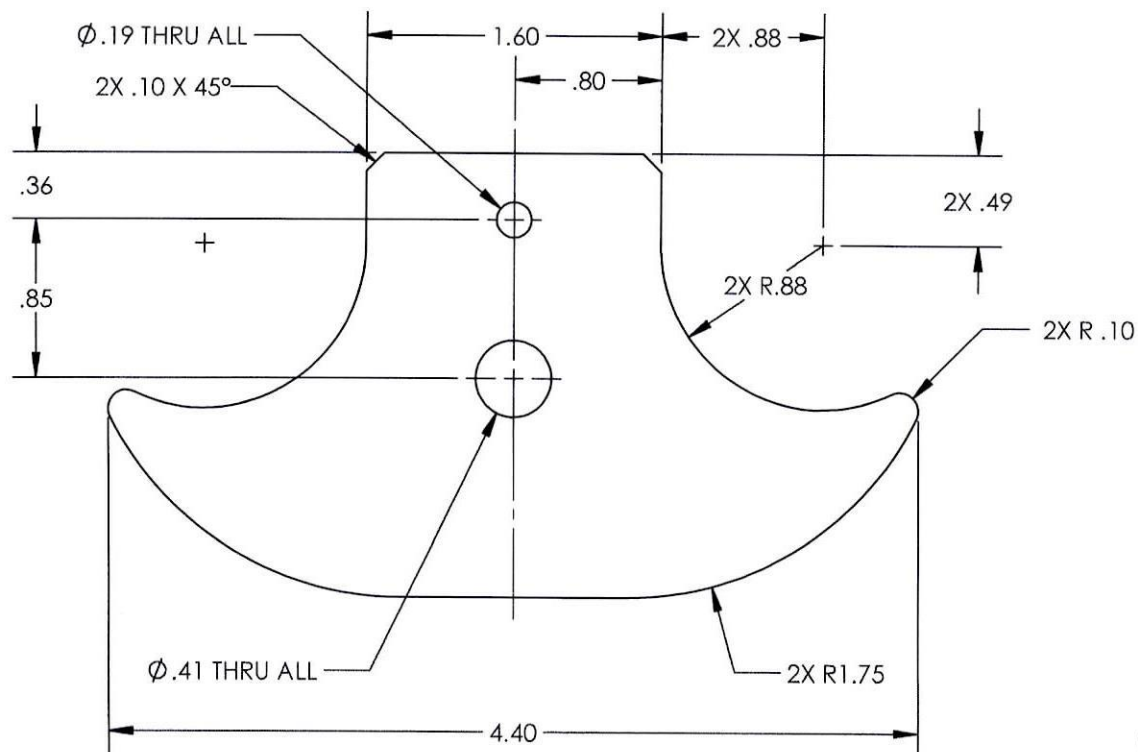
QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
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OTHER : _____					

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		AS DRAWN BY CANAM	11/7/2012	JAG
3	15-0101	CH'D PART PROFILE TO ACCOMMODATE KEEPERLESS OPTION.	5/8/2015	RJC
4	15-0202	CH'D MATL WAS 1018/1020 IS A36. CH'D DIMS WAS 1.75 IS 1.60, WAS .88 IS .80.	8/10/2015	DPD



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170930415
1801-24

DART AEROSPACE	
TITLE BUMPER BRACKET	
DWG NO. C45-18-6	REV 4
MAT'L A36	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
USED ON MODEL	
SCALE 1:1	DATE 6/13/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-18-6	1	BUMPER BRACKET	A36	

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